

10/6/2020

Supplier Quality Notice

095870 Supplier Quality Assurance Manual Rev 11

This is to notify you of changes to BAE Systems' Supplier Quality Assurance Manual. Please see the following additions/changes/deletions:

Legend:

- Addition
- Changed
- Deletion

3.3 Notification Responsibilities

The Supplier shall notify their APR in writing in the event that any one of the following occurs:

- Change to/relocation of supplier's facility
- Change in quality systems or operations management
- Any change to the manufacturing process
- Change to Quality Management System registration, including issuance of a new registration certificate
 - Break in production of 24 months or more
- Drawing changes received from BAE Systems or any/all suppliers

Failure to notify BAE Systems in a timely manner may result in the following:

- On-site inspection by BAE Systems or their representative at the supplier's expense
- Audit of the Supplier's facility at the Supplier's expense
- Withholding of new business opportunities

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7.2 Part Identification Marking

A. Combat Vehicles All parts must be marked with the part number, with all characters listed on the P/O line item, and the applicable cage code, Site #, or Logo IAW Mil-Std-130. The identification process cannot affect for, fit or function of the part.

The supplier shall also ensure that parts are legibly marked in accordance with the drawing requirements. (If this identification is no longer visible after all finishing processes have been completed that info must be reapplied with the identification method to be determined by the supplier, that identification process cannot affect for, fit or function of the part). Objective evidence must be made available upon request to support the original marking methods used.)

7.2 Part Identification Marking

Identify all parts using the criteria listed below. These part marking requirements are not applicable to Electrical Wiring Harnesses, LRU's, (Electrical Boxes, Engines, Transmissions, Gear Boxes, etc.) or Commercial Parts. All commercial parts will be identified as defined on the commercial TDP.

Outside Special Processes, (OSP) will be marked per the Statement of Work, (SOW).

- All other parts are to be marked with the following criteria:
 - Part Number as defined on the purchase order line item for the part.
 - Cage Code as defined on the drawing as applicable.
 - Cage Code of the producing supplier/vendor.
- The method will be as defined on the drawing:
 - If no method is defined use MIL-STD-130 as a guide for determining the marking/identification method.
 - The marking method cannot affect form, fit, or function of the part.
- The location will be as defined on the drawing:
 - If no location is defined, the supplier is to determine the best marking location.
 - The marking location cannot affect form, fit, or function of the part.

If there are any questions, please submit a VIR for clarification.

The supplier shall also ensure that parts are legibly marked in accordance with [these requirements](#). (If this identification is no longer visible, after all finishing processes have been completed that info must be reapplied with the identification method to be determined by the supplier, that identification process cannot affect form, fit or function of the part).

Objective evidence must be made available upon request to support the original marking methods used.

Also changed in 7.2 was making the organization Combat Mission Systems (CMS). This was changed it 8.1 as well.