

Quality Notification

Notification of Contract Specific 'Hybrid' Weld Code Requirements

October 20th, 2023

To our Valued Suppliers:

BAE Systems, Inc. is providing notification relative to certain contracts impacting the Supply Base. These contracts invoke **Document 4399307** ARC WELDING OF STEEL FOR COMBAT VEHICLES and **Document 4399308** ARC WELDING OF ALUMINUM FOR COMBAT VEHICLES. The 'Hybrid' Weld Codes encompass requirements from the Ground Combat Vehicle Welding Codes 12479550 and 12472301 and also MIL-STD-3040 and MIL-STD-3057.

PLEASE NOTE: BAE Systems will be contacting the affected Suppliers to complete a Weld-Hybrid Supplier Impact Status Request Form. BAE Systems will implement the changes identified herein through contract change order for suppliers affected. Please ensure you complete this assessment accordingly.

The following actions are being taken by BAE Systems to incorporate the Weld Codes:

- The 'Hybrid' Weld Code documents, along with a configuration note, will be added to the Purchase Orders to direct the Supplier to utilize the 'Hybrid' Weld Codes
- CDR007A will be added as a requirement to all welded part numbers under the two contracts above. CDR007A has been updated in the CDR Manual to encompass inspection requirements that meet all current Weld Code requirements (*See Section(s) 4.8.1 (Steel) and 5.2.2 (Aluminum) below for the applicable requirements*)
- CDR 018 will be added as a requirement on certain welded parts that do not already have CDR 034 assigned
- All welded parts will require a new CDR007 Welding-Combat Vehicles approval

Questions can be directed to your BAE Systems Authorized Purchasing Representative.

Thank you for your continued support!

Supplier Quality Assurance Team

BAE Systems Combat Mission Systems