

BAE SYSTEMS**CARC Panel Submission Form****Supplier Information**

Supplier: _____ Site Number: _____ CAGE: _____

Address: _____

City: _____ State: _____ Zip Code: _____

Point of Contact: _____

Phone: _____ Email: _____

Submission Requirements

A minimum of two (2) panels shall be submitted for each process to be qualified, i.e., wet coat on zinc chromate, powder coat primer on blasted surface, etc

Panels shall be cleaned, pre-treated and primed using the same processes that are being qualified. The test panels should not be top coated.

The panels shall be 4" x 6" or 4" x 10" and have 0.024" minimum thickness

Unless otherwise specified, aluminum panels shall be 3003 or 5086 alloy. Ferrous qualification panels shall be low carbon steel. Temper/condition optional for any panels.

Submit form and panels for each process to: **BAE Systems, 1100 Bairs Road, York, PA 17408**
Attn: Doug Russo – Coating Qualification Samples**Panel Identification**

Place markings on non-test side of panels.

Alloy & Temper: _____ Paint Specification: _____

Date Painted: _____ Date Solvent Test Performed: _____

Date Adhesion Test Performed: _____

Surface Preparation

Spec: _____

Blast media (type/size/profile): _____

Chemicals used: _____

Pretreatment

Spec: _____ Product name: _____

Manufacturer: _____ Mfg. Batch No(s): _____

Primer

Spec: _____ Product name: _____

Manufacturer: _____ Mfg. Batch No(s): _____

Cure Time/Method: _____ Dry Film Thickness: _____