

SUPPLIER WELD CERTIFICATE OF CONFORMANCE

1.0 PROCESS / SCOPE

The Supplier Weld Certificate of Conformance form must be completed prior to shipping finished products to BAE Systems (CMS) - Aiken, Anniston, Elgin, Sterling Heights, and York sites. For first-time/article submittals, the Weld Road Map (Form 091460) is required; subsequent follow-on shipments only require completion of Form 090475. This procedure applies to all Weld Certifications for CDR 007A.

2.0 INSTRUCTIONS FOR FORM:

1. BAE Systems Supplier Information:
 - Supplier Name – Enter the legal name of the supplier issuing the certification.
 - Purchase Order Number - Enter the BAE Systems purchase order number associated with the shipment.
2. Part Information:
 - Part Number – Enter the Purchase Order Part Number being certified.
 - Revision – Enter the current drawing number revision level.
 - Part Description – Enter a brief description of the item.
 - Weld Code – Enter the weld standard or specification used to manufacture and inspect the parts.
 - Date Welded – Enter the date the welding was completed for the parts.
 - Date Inspected – Enter the date weld inspection was completed.
 - Quantity Inspected – Enter the quantity inspected by the weld inspector.
 - Quantity Accepted – Enter the quantity accepted by the weld inspector.
 - Quantity Shipped – Enter the number of parts included in the shipment covered by this certification.
3. Supplier Sub-Tier Information:
 - Complete this section when welding or related processes are performed by a sub-tier supplier.
 - Complete the sub-tier part information fields using the same requirements defined under the Part Information section of this instruction.
 - Note: If no sub-tier supplier is used, this section may be left blank.
4. Weld Inspector Certification:
 - Inspector Name – Enter the full name of the individual who performed the weld inspection.
 - Inspector Certification Type – Enter the applicable certification type of the weld inspector.
 - Certification Number – Enter the certification number associated with the inspector's certification.
 - Certification Expiration Date – Enter the expiration date of the inspector's certification.
5. Notes/Exceptions – Use this section to record any applicable information.
6. First Time / Article Submittal:
 - Indicate whether the shipment represents a first-time or first-article submission.
 - If Yes, complete form [091460 007A First Submission Weld Road Map](#).
 - Note: For follow-on shipments, only form 090475 is required to be completed.
7. Supplier Certification:
 - Certified By (Name) – Enter the name of the person approving the certification.
 - Title – Enter the individual's title or position.
 - Approval Date – Enter the date the certification was completed.
8. Forms:
 - Access to form 090475 Weld CofC & 091460 Weld Road Map can be found under the Weld Forms section on the BAE Systems Supplier Website located [here](#).

SUPPLIER WELD CERTIFICATE OF CONFORMANCE

BAE Systems Supplier Information:

Supplier Name:	
BAE Systems Purchase Order Number:	

Part Information:

BAE Systems PO Part Number:		Revision:	
Part Description:			
Weld Code:			
Date Welded:		Date Inspected:	
Quantity Inspected:		Quantity Accepted:	
		Quantity Shipped:	

Supplier Sub-Tier Information: (if applicable)

Supplier Name:	
Purchase Order Number:	

Supplier Sub-Tier Part Information:

Part Number:		Revision:	
Part Description:			
Weld Code:			
Date Welded:		Date Inspected:	
Quantity Inspected:		Quantity Accepted:	
		Quantity Shipped:	

Weld Inspector Information:

Inspector Name:			
Inspector Certification Type (CWI/CWB/CVI):		Certification Number:	
Certification Expiration Date:			

Except as otherwise noted; I hereby certify that the items listed above were welded and inspected in accordance with the applicable drawings, specifications, and weld code requirements. All inspections were performed by a certified weld inspector in accordance with the applicable certification requirements.

Notes/Exceptions:

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First Time/Piece Submittal:	Yes	No <i>(If Yes, attach weld roadmap/first article documentation)</i>
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Certified By (Name):	
Title:	
Approval Date:	