

## The sky's the limit

The Tempest is set to replace the Eurofighter Typhoon

**Integrated communications system**  
The Tempest uses fast, secure and resilient communications conducted over a military cloud network

### Tempest

Manufacturer: BAE Systems  
In service: 2035  
Cost of programme: initially £3bn up to 2025

### Factory of the future

The site where robots are operating alongside humans to develop the Tempest

### 3D printed components

The aim is to 3D print approximately 30% of the parts on the Tempest



### Robot-assisted assembly

Goal: 50% of assembly and logistics for the Tempest assisted by robots



### Tech for the pilots

#### "Haptic" suit

£360 haptic suit that prods pilot when he or she has not noticed an incoming threat or is falling asleep

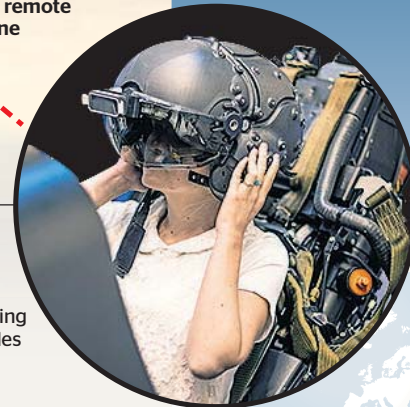
- Sports watch that monitors heart rate and oxygen levels



**EEG electrode cap**  
looks for electrical impulses in the brain and can identify if the pilot is overloaded visually or stressed

#### Gaming headset

£1,500  
Vive Pro I gaming headset includes "eye tracking" glasses



Unmanned "loyal wingmen" drones



**2** The aircraft uses satellites in orbit to communicate with other aircraft or those on the ground

Where they fly

Space Satellite

70,000ft  
Stratosphere

**3** If the satellite were destroyed, the Phasa-35 would act as a backup to maintain communication

55,000ft  
Tempest

**1** The Tempest can be flown either as a manned aircraft or a remote drone

20,000ft  
Reaper drones

# Solar drone gears up for space war

Larisa Brown Defence Editor

A solar-electric powered drone that can operate above the weather in the stratosphere will be able to relay communications between troops if satellites are wiped out by adversaries operating in space.

The Phasa-35 "pseudo-satellite" can fly as high as 70,000ft for as long as a year and can offer a back-up for pilots if their messages to commanders on the ground or other aircraft are interrupted.

Air Marshal Sir Stuart Atha, a one-time Harrier pilot who was deputy commander of operations in the RAF overseeing space before he retired to join BAE Systems as a director, said: "It used to be that space was a safe place and that's no longer the case. We can be challenged in space so you have vulnerabilities in space."

It is one piece of kit under development by BAE as it tries to get ahead of its foreign competitors by using automation, artificial intelligence and robotics to create military hardware fit for the coming decades.

The British company has created a "factory of the future" at Warton, Lancashire, where robots are operating alongside 50 people to create the Tempest, the new RAF fighter jet.

The Tempest, which will be flown either manned or unmanned, is due to enter service in 2035 and will replace Britain's Typhoons when they are phased out from the late 2030s.

The Times was given access to the factory after a new team of robots were dispatched to speed up the manufacturing process.

Parts of the aircraft under development are produced by 3D printing and tracked before being carried by a robot to a shelving unit, where they are stored

until the system automatically detects it needs a specific part.

Other more sophisticated robots operate alongside humans at the same time to assemble sections of the aircraft.

Typically the robots would carry out the "dirty, highly repetitive" tasks needing a high level of accuracy, whereas people would carry out the more skilled jobs, said Austin Cook, the lead technologist, as "Kuka" industrial robots moved around a replica of the aircraft's fuselage. They can drill holes to the nearest 0.1mm and add sealants and glues, as well as hold items in place.

They stop working when they detect movement with which they are not familiar, hugely reducing the risk to people. One of the robots sits behind a locked screen as staff "push the boundaries" of what it is capable of by either giving it tasks at high speed or using unfamiliar processes.

BAE believes it will get to the stage where 50 per cent of the assembly of the aircraft and logistics could be supported by some form of robotics, improving both accuracy and speed.

A 3D printer has also enabled staff to produce a large engine-mount frame for the Tempest in 60 days, compared with the 100 weeks it took to produce one for a Typhoon.

It is part of a plan to have the Tempest at initial operating capability by 2035, ten years after its main development programme is due to start, Michael Christie, BAE's director of future combat air systems, said. Other aircraft programmes, such as the F-35 and Typhoon jets, took between 15 and 20 years. He said that speeding up the process would "shorten the length of obsolescence of technology".

As the physical parts are assembled, other experts are working on develop-

### Gadget to prod a sleepy pilot awake

Off-the-shelf gadgets from sports and gaming companies are being tested for pilots who will fly the future RAF fighter jet (Larisa Brown writes).

A gaming suit which prods the pilot when they nod off, an "eye tracker" and a brain cap are among technologies being developed for Tempest, due to enter service from 2035.

Suzi Broadbent, an engineering manager at BAE Systems with a background in psychology, said the pilot will become a "mission commander" with a virtual co-pilot talking to them and loyal wingmen in the form of "drone swarms".

The amount of information that pilots will have to absorb on a battlefield where aircraft will be backed by drones and artificial intelligence means they will need state-of-the-art technology. The sixth-

generation warplane is intended to be flown either by a pilot — possibly with a virtual co-pilot in the form of an avatar in the cockpit — or autonomously.

Technology being trialled includes a £360 "haptic" vest that prods the pilot when he or she has missed an incoming threat, such as a missile, or is falling asleep.

"This taps you in different areas so you get that sense of touch. It could try to wake you up," Broadbent said. It could simulate anything from a "gentle hug to a gun shot", she added.

A £1,500 Vive Pro I gaming headset, which has an eye tracker built into it, is also being tested at BAE's site in Warton, Lancashire. The headset can zoom in on exactly what the pilot is looking at instead of using traditional controls.

Pilots will also wear

sports watches that will determine their heart rate and oxygen level, along with a cap which looks for electrical impulses in the brain. This will enable commanders to identify if the pilot is overloaded visually or stressed.

It is hoped that a better understanding of the cognitive burden on pilots will pave the way towards virtual pilots stepping in to help. Test pilots are training with a "virtual assistant" so they can identify each other's weaknesses.

Tempest will also use radar technology pioneered by the aerospace company Leonardo UK. This will be capable of providing more than 10,000 times the data of existing systems, with sensors that can collect and process information equivalent to the internet traffic of a city the size of Edinburgh every second.

ing software that will enable all the parts of the system to come together, as well as measures to mitigate the effects of unconventional attacks.

In the next few months service personnel will test scenarios in which the Tempest could come under realistic

threats. One of these could be the destruction of a satellite used by the Tempest for maintaining communication. "We are trying to provide resilience — if one goes down or one is corrupted, you can get it from another", Christie said.

One of the solutions BAE has come up with is Phasa-35, an uncrewed aerial vehicle that could be ready in a year and has a 35m wingspan, a payload of 15kg and weighs 150kg. Atha, 59, describes it as a pseudo-satellite because it sits on the edge of the earth's atmosphere rather than outside it.

It is designed as a cheaper alternative to satellites and can also be used for surveillance. For example, if there is a humanitarian disaster it can provide live footage of what is happening on the ground.

It operates at about 70,000ft, compared with Reaper drones at about 20,000ft and fast jets at about 55,000ft. "The beauty of this is it flies for a year. There's no weather and it's got the Sun. It's just an incredible development and capability," Atha said.

It could act as a "relay", sending communications from one area to another in the same way as a satellite. "If a mobile phone network is taken out — all the masts have gone — what you can do is use the Phasa-35 to fill the holes in the service," he said.

"You can use it there for 5G. It can take a weak signal and amplify it and then transmit it."

In one scenario the Tempest — backed by £2 billion of MoD funding over four years — could be operating deep inside another country but needs to communicate with London.

"You need to be able to relay it back. Do you relay it back by aircraft, by satellite, by Phasa-35... there's a variety of ways. It may be that there isn't the satellite coverage you need and therefore we can fill gaps there."

He said that a "future dark place" with state-on-state conflict was in the company's mind as it thought about how it worked with the armed forces to provide what they needed.