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Rudder - Install Procedure

Man D does the Independent Checks only.

Note
The technical data for the consumables, referred to by the List of Consumable Materials (LCM) number, is given.

Note
Clean the ground/bonded points disassembled during the remove procedure and apply protective treatment.

Note
The bolts that attach the rudder to the fin must be wet assembled.

Note
For more information about the ([Adjustable Maintenance Platform \(SE4\)](#)), refer to the AGE Data Sheet.

Procedure

1 Install the protective cover ([Fig 1](#)), attached to ([Rudder Lifting Tool \(SE3\)](#)), on to the Rudder bottom hinge-point (2).

[Figure 1. To Install the Bottom Hinge Point of the Rudder](#)

2 **Note**
When you do [Step 2](#), you must make sure that you hold Covers 332AR and 332AL in position so that they do not fall out.

3 Remove the bolt that attach the Covers 332AR (14) and 332AL (11) on to the Rudder (2).
Remove the Covers 332AR (14) and 332AL (11) from the Rudder (2)

4 **Note**
For more information about the ([Rudder Lifting Tool \(SE3\)](#)), refer to the AGE Data Sheet.
Attach the Rudder lifting tool ([Rudder Lifting Tool \(SE3\)](#)) to the left hand side of the Rudder (1).

CAUTION
When you do [Step 5](#), you must make sure that you put the mobile maintenance crane in a position so that its telescopic boom can extend and turn over the adjacent aircraft structure safely and is clear of all support equipment in the adjacent area.

Note
For more information about the ([Mobile Maintenance Crane \(SE1\)](#)), refer to the AGE Data

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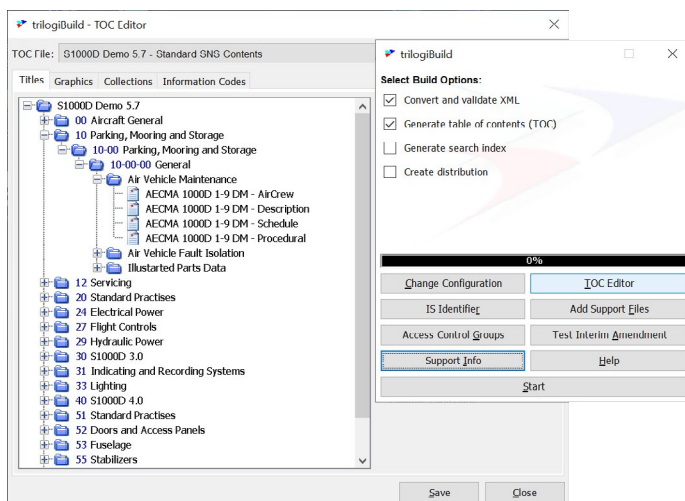
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Call-outs to **external systems**

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Information provided has been subject to ITAR review and contains no ITAR data.


BAE Systems Digital Intelligence (DI) Technical Data Determination Record (TDDR) Ref 78357 refers.


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